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SECTION IX - falatghareh.ir
ASME SEC IX - Welding
Procedure and performance
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Procedure and performance

...

However, qualification for a new welding procedure specification and performance qualification shall be carried out in accordance with the latest

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QG 109: Definitions: Several definitions related to welding have been given in part QG 109. These definitions can be found on page no. 4 through page no. 14.

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The ASME Boiler & Pressure
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ASME Section IX: Welding And
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Brazing Qualifications ...
Changes to ASME Section IX,
2017 Edition Walter J.
Sperko, P.E. Page 4 of 7
6-24-2017 mm) or so off one
surface to make the test
coupon 0.24 inches (5.75 mm)
thick. To eliminate the need

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for this silliness, QW-403.6
was revised to say "1/4 in.
(6 mm) or less."

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